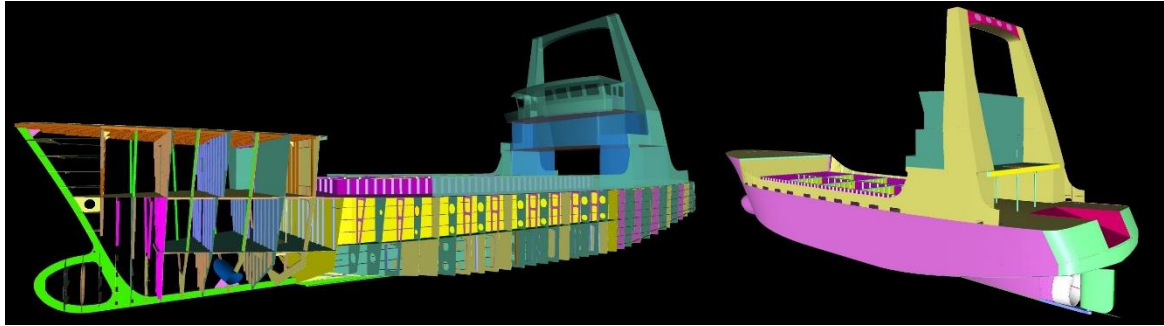


SEA WATCHER II

3D Model Images



The **SEA WATCHER II** represents our fourth project with the Truex Family. The original **SEA WATCHER I** was built in 2004 and presently works out of New Bedford. Frank Jr. and Ashley Stone were both in New Bedford for the **WESTERN VENTURE** ship check when they saw the **SEA WATCHER I** pull in from clamming. They made their way over to the vessel to surprise the Truex's with a photo of them with the **SEA WATCHER I**. The timing was good and talk of a new vessel was immediate. After several months of planning, work commenced on the new historic clammer which is to be the very first ABS class clammer ever built! Work on the new 152' Clam vessel continues to make good progress. The keel supports are in place for the first mid-ship module which is almost complete. This clam hold module is 68' x 36' and weighs 225,000lbs. It is designed to carry nearly 200 cages of fresh clams from their fishing grounds (George's Banks) in the Atlantic Ocean. Prefabrication and erection of the stern components are moving ahead as steel continues to arrive for the remaining hull. The **SEA WATCHER I** was built at Patti's and will be similar to the new vessel. From 134' x 34' to 152' x 36'. Our congratulations to Martin Truex Jr. (son) who won Big at Nascar's Memorial Day Race in Charlotte, North Carolina. He started on the pole, led more laps than anyone in history for his first big win of the season!!



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Delivery of the **DEFENDER**

PATTI PRESS

JUNE 1, 2016



PATTI Marine Enterprises, historically a new construction facility, was honored and excited to work with the Global Sea's crew again on their latest conversion project of the **WESTERN VENTURE**. Our first project in 2012 was the **BERING DEFENDER**, which drastically increased our haul out and conversion capabilities. Working with GLOBAL Seas, or rather GLOBAL Seas working with us on our conversion learning curve, bonded the working relationship and trust in our commitment to get the job done right with the highest quality in the industry. The **WESTERN VENTURE** to **DEFENDER** conversion was another opportunity to raise the bar to the next level of "state of the art" fishing.

The project also entailed several firsts for both companies. For PATTI, the haul out was the first on our new expanded and upgraded launch rail system. For GLOBAL, it's the largest wet fish capacity hold and the first fish pumping system in their fleet. Together, with JENSEN Maritime, the vessel has realized significant improvements. From the spacious new sheltered fish distribution area with additional areas for expanding their processing features; the new bulbous bow with thruster and the modern style whaleback to cover the windlass equipment and work area, Overhauling all engines and equipment, Relocating all fishing gear and pumping operations to the lengthened stern with more work area, tank capacities and hydrodynamics,



Newly installed Kort nozzle and Deflector rudder, an antiroll tank mounted on deck close to the mid-ship pilot house for total ride comfort, and finally a wheelhouse which was completely modernized with the very latest in cutting edge electronics and a super flat screen display that compliments the full 360° line of sight.



We are very grateful for the good working relationship that continues to grow between PATTI Marine and GLOBAL Seas. These two well respected fishing families, from opposite ends of the US, have once again paired to produce a significant vessel that combines PATTI's high quality workmanship with GLOBAL's industry leading fishing technology. The **DEFENDER** is a true testimony of these combined efforts which has resulted in another **PATTI reBUILT** vessel that sets new standards in the industry for quality and efficiency.

PATTI Marine Speak at the Safety Summit in New Orleans



PATTI Marine has always been committed to a safe working environment. Over the past year and a half, we have taken a renewed approach to building an even better safety program that strives to become a model within the shipyard industry.

With the help of Alan McMillan, former head of OSHA, PATTI Marine developed a Memorandum of Understanding (MOU) with the Escambia County Fire Rescue. This has given Patti and the Escambia County Fire Rescue the opportunity to team up for permitted confined space entries and conduct two successful training rescue drills with our safety response team. These activities help all involved become more familiar, trained, and experienced in the real event of a fire and/or accident.

PATTI has recently created a new position by bringing on a Head of Safety Coordinator to enhance the Safety Committee to help take our program to the next level. With his assistance we have made further improvements in our New Hire Orientation, Job Safety Analysis, and safety trends across the board!

This year AEU invited PATTI Marine to the Safety Summit. Alan McMillan was the main speaker flanked by Frank Patti Jr. and Capt. Ammons of the Escambia County Fire Rescue. The presentation was a big success. In light of all our efforts in safety, AEU has awarded PATTI Marine the *Most Improved Shipyard of the Year Award!!!*